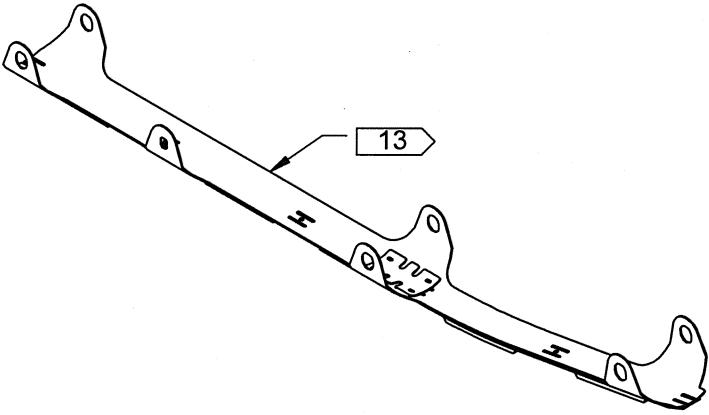
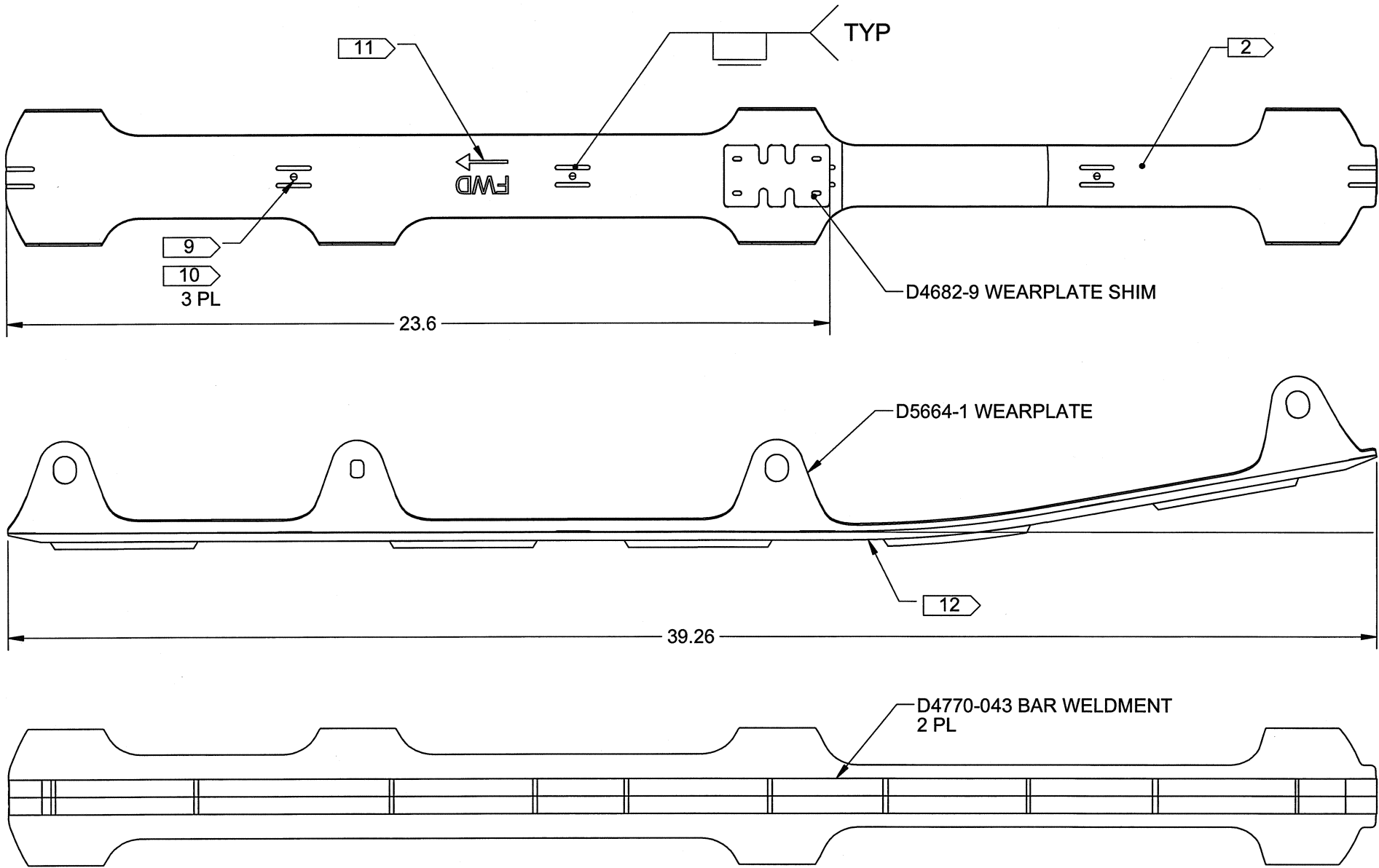


QTY -041	P/N	DESCRIPTION
X	D5664-041	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
2	D4770-043	BAR
1	D5664-1	WEARPLATE



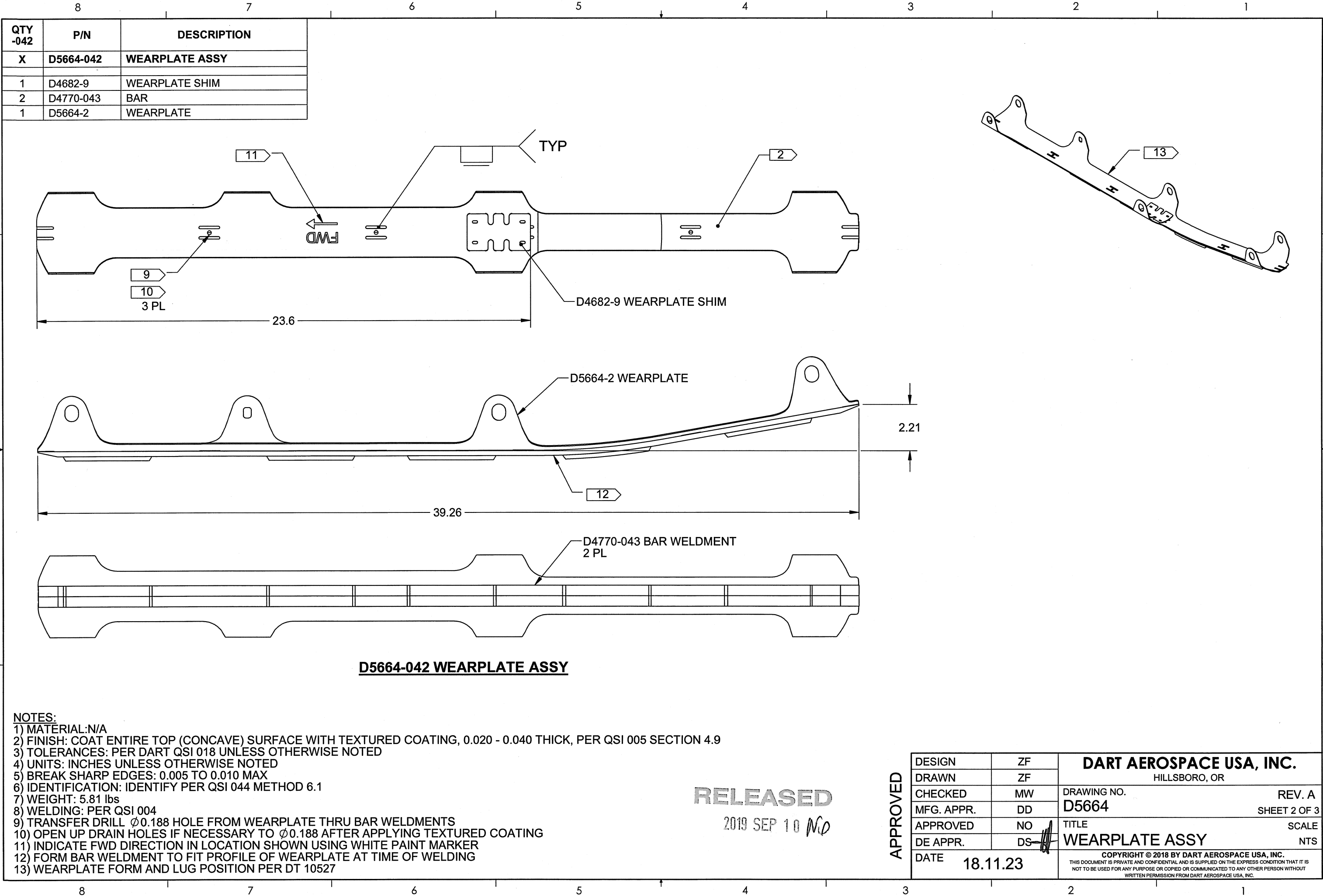
D5664-041 WEARPLATE ASSY

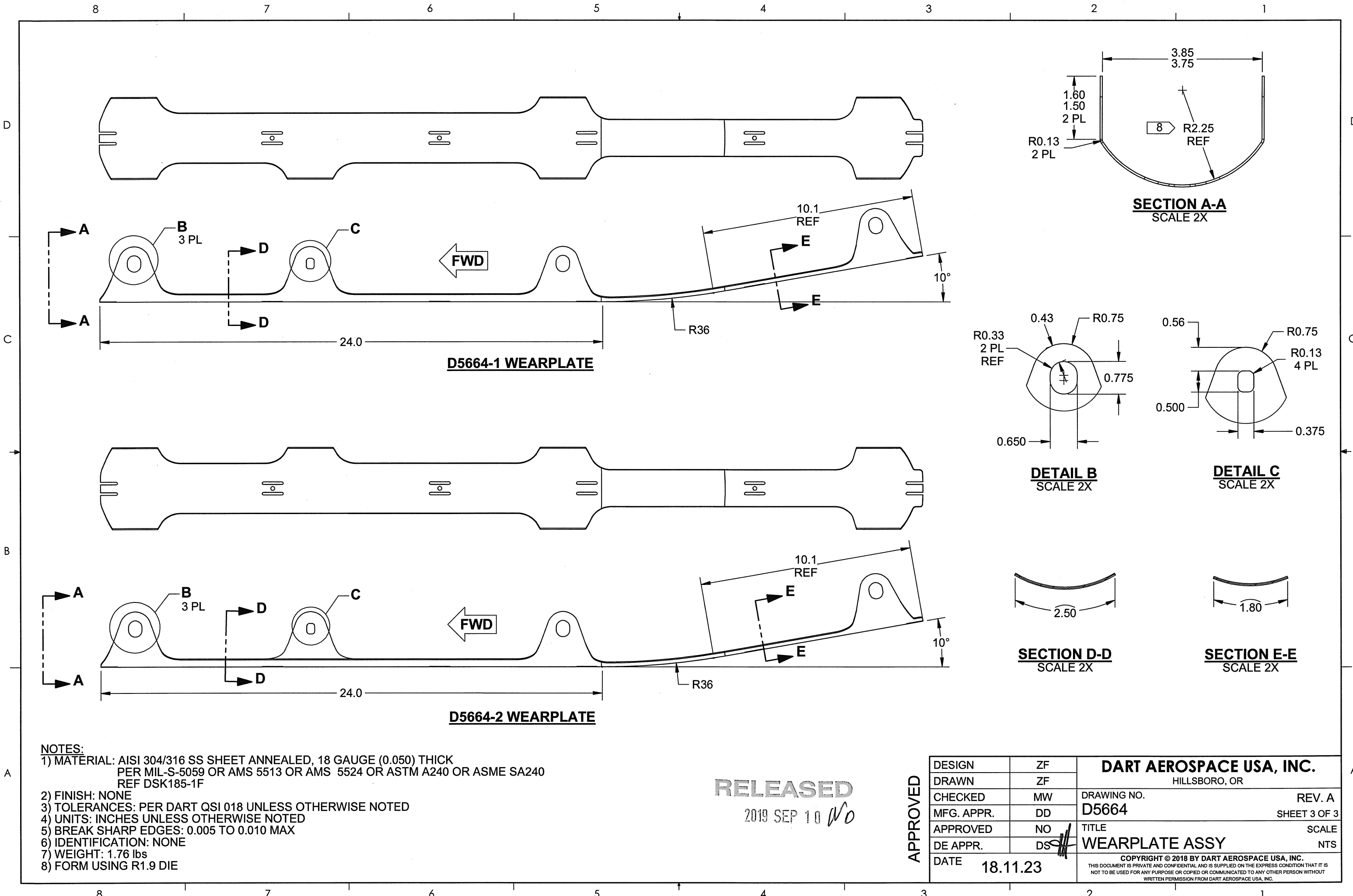
- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER QSI 005 SECTION 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 5.81 lbs
 - 8) WELDING: PER QSI 004
 - 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM WEARPLATE THRU BAR WELDMENTS
 - 10) OPEN UP DRAIN HOLES IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING
 - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
 - 12) FORM BAR WELDMENT TO FIT PROFILE OF WEARPLATE AT TIME OF WELDING
 - 13) WEARPLATE FORM AND LUG POSITION PER DT 10527

RELEASED
2019 SEP 10 NO
ECN 19-890

APPROVED

A	NEW ISSUE	ZF	18.11.23
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5664	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	18.11.23	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	





NOTES:
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK185-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.76 lbs
8) FORM USING R1.9 DIE

RELEASED
2019 SEP 10

APPROVED

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5664	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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